



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2803-2

Job Sheet 179631



Part No: D2803-2

Job Qty: 3 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/27/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP A 00.11.06 New Issue EC IPP Rev:B Blanks now cut on Waterjet 06-06-14 JLM IPP Rev:C
Removed Tumbling 08-09-10 JLM Verified By:EC IPP Rev:D add qc3 DD 10.02.19 Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Waterjet		pc 18/07/29
100	Waterjet	3 pcs	7/27/18	7/27/18	0.00	0.93	Waterjet1		pc 18/07/29
110	CNC Vertical Machining	3 pcs	7/27/18	7/27/18	0.65	4.62	HAAS1-2		DJP 19-01-26
120	QC	3 pcs	7/27/18	7/27/18	0.00	0.00	QC2 Machining-1		DJP 19-01-26
130	QC	3 pcs	7/27/18	7/27/18	0.00	0.00	QC8 Machining-1		pc 19/01/30
140	HandFinish	3 pcs	7/27/18	7/27/18	0.00	0.20	HandFinish1		DJP 19/01/30
145	QC	3 pcs	7/27/18	7/27/18	0.00	0.00	QC7-1		JAN 30 2019 68
150	Packaging	3 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3-1		STW 73 FEB 01 2019 99-89
160	QC21-SA	3 Ea	7/27/18	7/27/18	0.00	0.00	QC21		DAS 9-01-19

Part Op 100 - 1-Cut as per File d2803-2_blank

Descriptions: 110 - Machine as per folio FA102

160 - Prog Rev: _____ CHECK WITH MACHINIST FOR DIRECTION OF MATERIAL BOW/WRAPPAGE PRIOR TO CUTTING

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X12.000	6061-T6 Bar .500 X 12.00	5.7501 ft (1.9167 ea)	90-Start up Operation	5033406

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X12.000	6	36	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		Step #: _____		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			
Description V Dart Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON K6A 1K7 CANADA TEL: 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S097209 Part: D2803-2 Job No: 179631 Serial No/Batch: S097209 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 07/29/18							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Fault/Program ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			

